

Date: Friday, 11/16/2007 7:20:51 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 35799

Part Number: D205704013

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D32071

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
1 D3207-1 Bracket

Batch

B36545

AS 08/01/08 (x2)

6.0

D32073

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
1 D3207-3 Bracket

Batch

B38640

AS 07/12/18

7.0

D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
1 D3208-1 Doubler

Batch

32833

AS 07/12/18

8.0

D32085

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
1 D3208-3 Pedal Mount Angle

Batch

B32804

AS 07/12/18

9.0

D32085

Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick:

Qty Part Number Description
1 D3208-5 Mount Angle

Batch

B323669

AS 07/12/18

10.0

D32087

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

B23669

AS 07/12/18

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Job Number: 35799

Part Number: D205704013

Job Number:



Seq. #:

Machine Or Operation:

Description:

1 D3208-7

Filler

11.0

D3214

Placard



Comment: Qty: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3214-1

Placard

328724

AS 07/12/18

(+2)

12.0

MS21919DG5

Clamp



Comment: Qty: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

4 MS21919DG5

Clamp

M178604

AS 07/12/18

(+2)

13.0

MS3543910

Grommet



Comment: Qty: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Grommet

M14604

AS 07/12/18

(+2)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS 08/01/08 (+2)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location:

PPF Rev:

A

AS 08/01/08 (+2)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AS 08/01/08 (+2)

Job Completion



U 08/01/08

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Process Sheet

49

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CO-PILOT EMERGENCY CARGO RELEASE KIT
Job Number	: 35799		
Estimate Number	: 12013		
P.O. Number	:	Part Number	: D205704013
This Issue	: 11/16/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 28633	Material	:
Written By	:	Due Date	: 12/2/2007 Qty: 3 Um: Each
Checked & Approved By	: <u>HA 07/11/16</u>		
Comment	: Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF Est Rev:C 05.12.21 Hardware removed on Step 3 EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-013 CHG001

D205-704-013 CHG 001

07.11.22

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412704041 Pedal Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-704-041 Pedal Assembly

4.0 D205704043 Cable Assembly (205)



REFERENCE ONLY

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D205-704-043 Cable Assembly